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In the station of:)
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Roger William Frank ASHTON, et al.)		
International Application No.	PCT/GB2004/002539)))
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For: FIXING AS	SEMBLY)

Mail Stop Amendment Commissioner of Patents P. O. Box 1450 Alexandria, Virginia 22313-1450

Attorney Docket No. 10557/323978

Date: October 23, 2007

SECOND PRELIMINARY AMENDMENT

Sir:

Please enter the following amendments to the claims prior to examination of this patent application:

Amendments to the Claims are reflected in the listing of claims that begins on page 2 of this paper.

Remarks begin on page 7 of this paper.